

“Data Insanity”: The Silent Improvement Killer

Davis Balestracci
Harmony Consulting, LLC

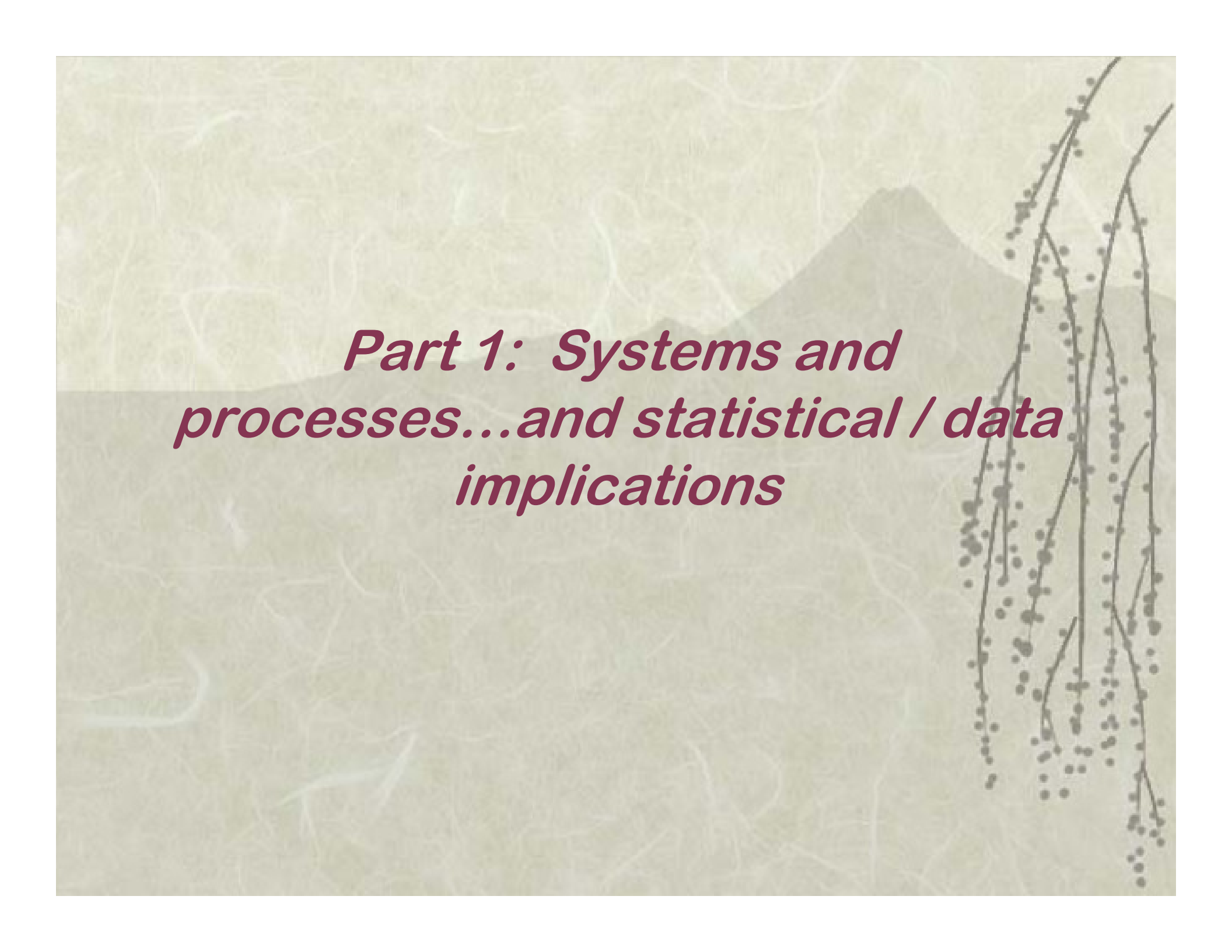
Phone: (207) – 899-0962

e-mail: davis@dbharmony.com

Web Site: www.dbharmony.com

The Quality Colloquium Preconference Symposium

August 17, 2009



*Part 1: Systems and
processes...and statistical / data
implications*

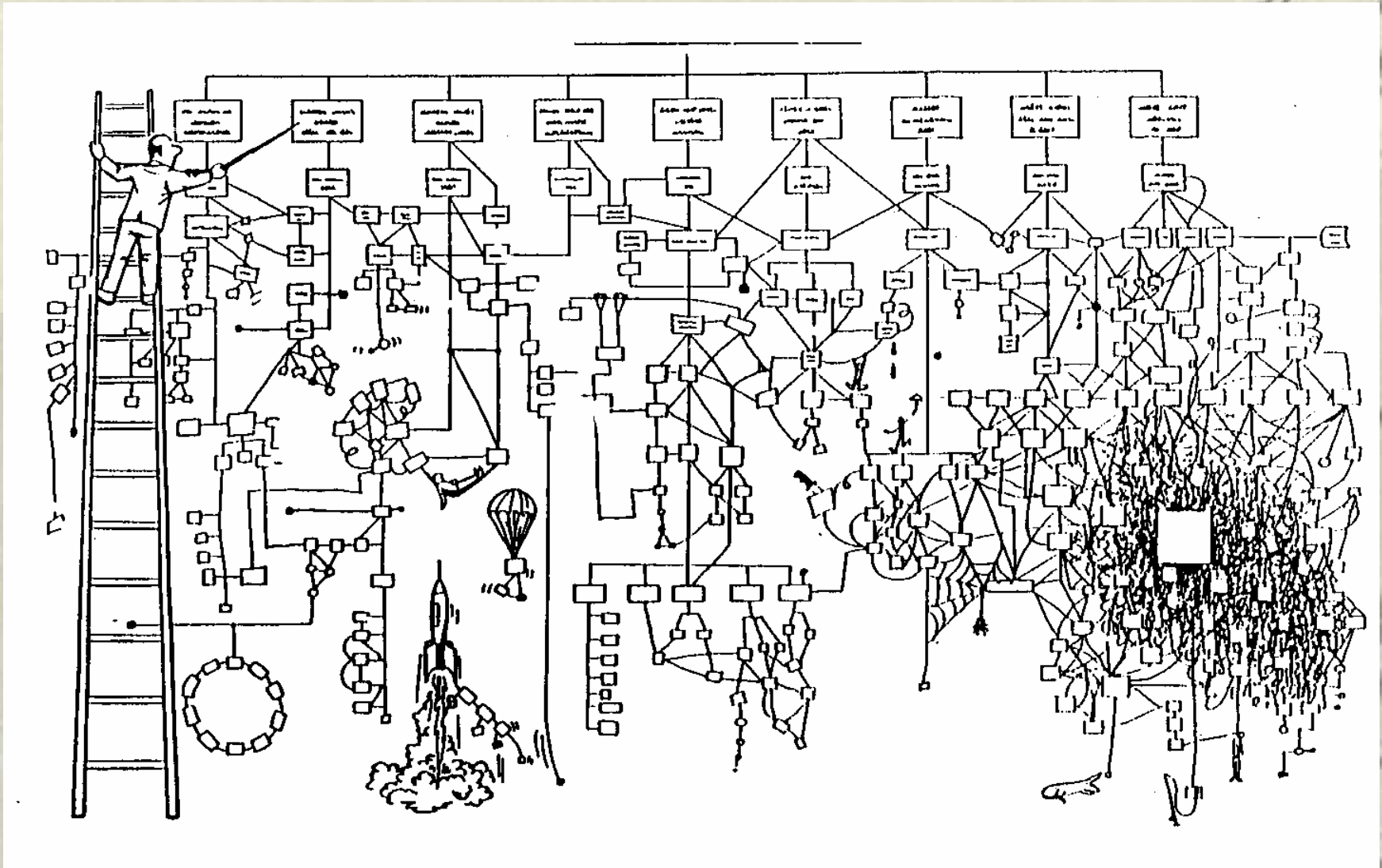
NEEDED Realizations

- ❖ People don't need statistics...they need to **SOLVE THEIR PROBLEMS**...through statistical *thinking*
- ❖ Whether or not people understand statistics, they are **ALREADY** using statistics
- ❖ It's **NEITHER** “number crunching” nor “massaging” reams and reams of data, but...
- ❖ ***Simple, efficient design, collection & analysis of data***

NOT “statistics” but “statistical thinking”

- ❖ **One major objective: Alleviate confusion and show common THEORY to TQM, CQI, Six Sigma, Lean, Lean Six Sigma, “TOYOTA Lean,” [alphabet soup du jour]**
- ❖ ***Data “sanity” is fundamental to a culture of safety—There is NO choice!***

KEY framework: ALL Work is a Process!



“Microsystems” ... “Complex Adaptive Systems” ...

Key to Process-oriented thinking

- ❖ Your current processes are *perfectly* designed to get the results they are already getting
- ❖ Corollary: Insanity is doing things the way you've always done them while expecting different results
 - Are you perfectly designed to get what you are observing (even if you “shouldn’t”)?

TQM, Six Sigma, Lean: In a nutshell

- ❖ ***Obsession with waste... process thinking ... using data... teamwork***
 - *ALL work is a process,*
 - *Toyota lean—obsession with “time” as inventory and process “flow”*
 - *Improving quality = Improving Processes (Better Prediction)*

It's not about 'costs!'

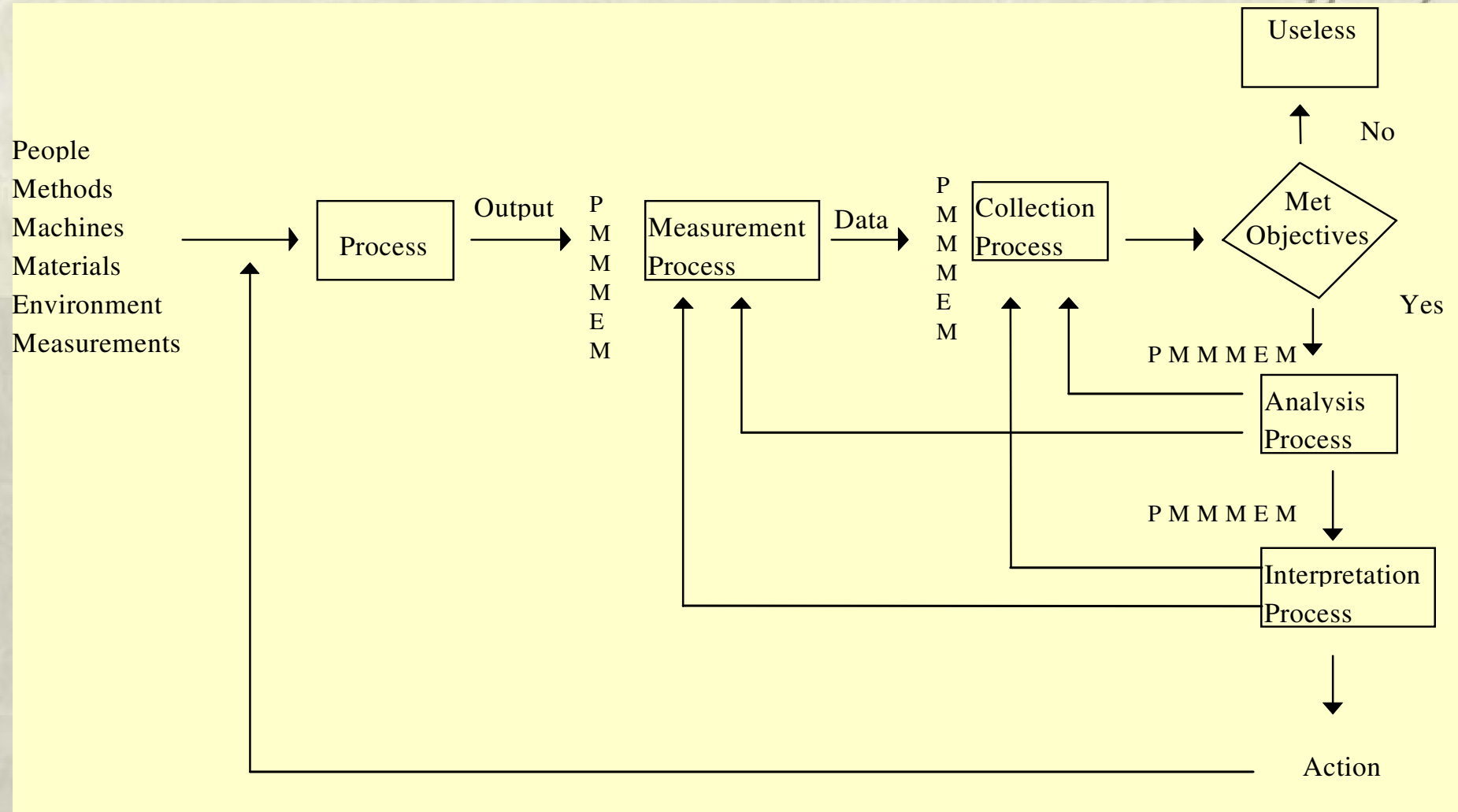
- ❖ *Confusion...*
- ❖ *Conflict...*
- ❖ *Complexity...*
- ❖ *Chaos*



It ALL Boils down to...

- ❖ ...understanding *variation*,
 - I will expand your concept of variation
- ❖ ...reducing *inappropriate* and *unintended* variation

Use of Data as a Process



Definition, collection, analysis, interpretation

Implementing a Guideline is a Process

- ❖ There will be variation in how people interpret it
- ❖ There will be variation in how people apply it
- ❖ There will be uncontrollable variations in the environments in which it is applied
- ❖ There will be variation in how people assess its value
- ❖ *Any collected data will contain this aggregated variation*
 - *“How would you know” it’s being used...and working?”*

Given two numbers...

Something
Important



...one will be bigger!

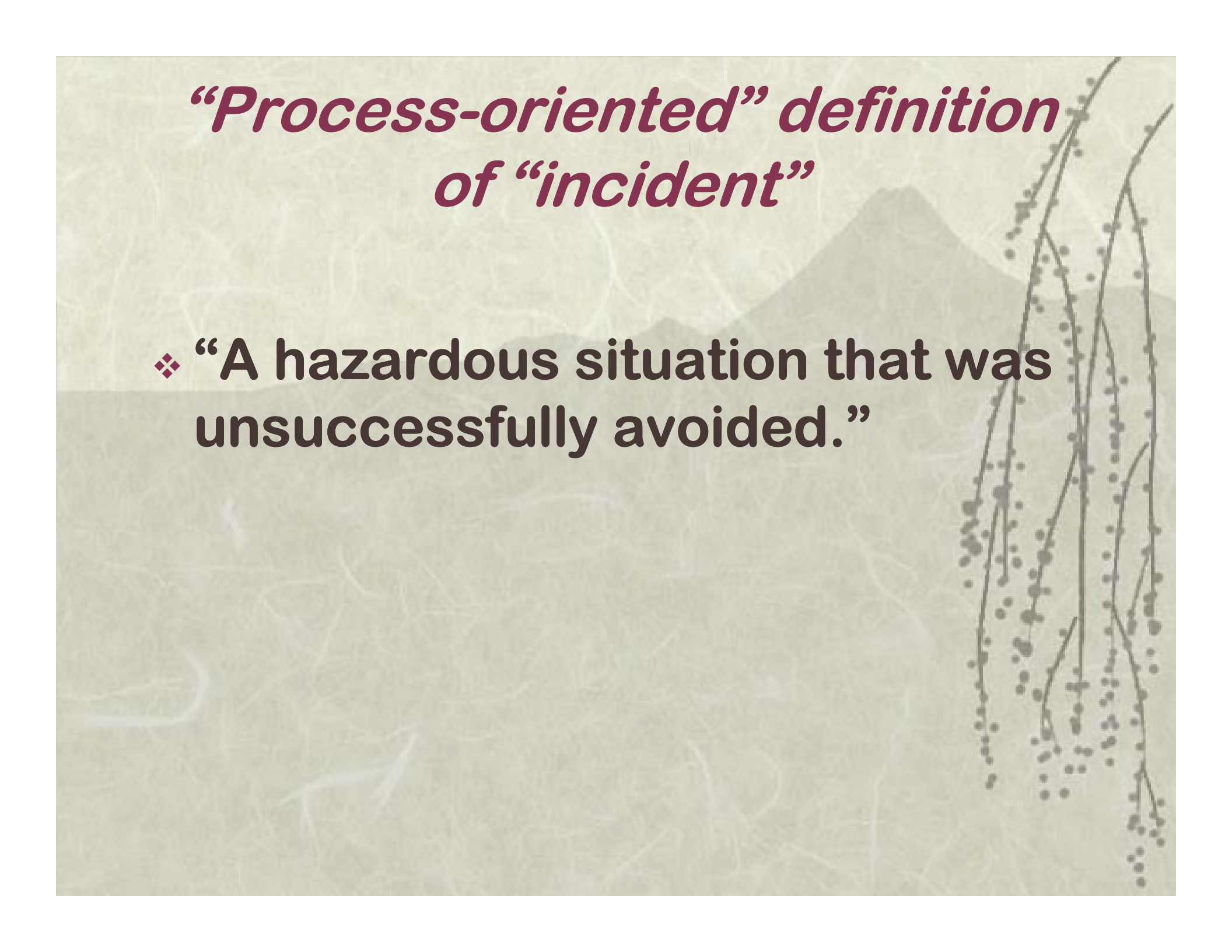
Process Context

- ❑ Statistics on the number of incidents does not help to reduce the number of incidents
- ❑ *“Is the process that produced the most recent number the same as the process that produced the previous number(s)?”*
- ❑ *Understand the process that produces your incidents*
- ❑ The presence of everyday variation generally *invalidates* most of the statistics you’ve learned in “basic” courses!

Different kind of statistics

- ❖ **Descriptive:** What can I say about this *patient*?
- ❖ **Enumerative:** What can I say about this *specific group* of patients?
 - Goal: Estimation (of an underlying “population”)
- ❖ **Analytic:** What can I say about the *process* that produced this group of patients and its results?
 - Goal: Prediction of the future

- ❖ **Quality Improvement is analytic**

The background of the slide features a soft-focus landscape. In the upper portion, a range of mountains is visible under a pale sky. On the right side, a branch of a willow tree hangs down, adorned with small, dark, round buds. The overall color palette is muted, consisting of earthy greens, greys, and browns.

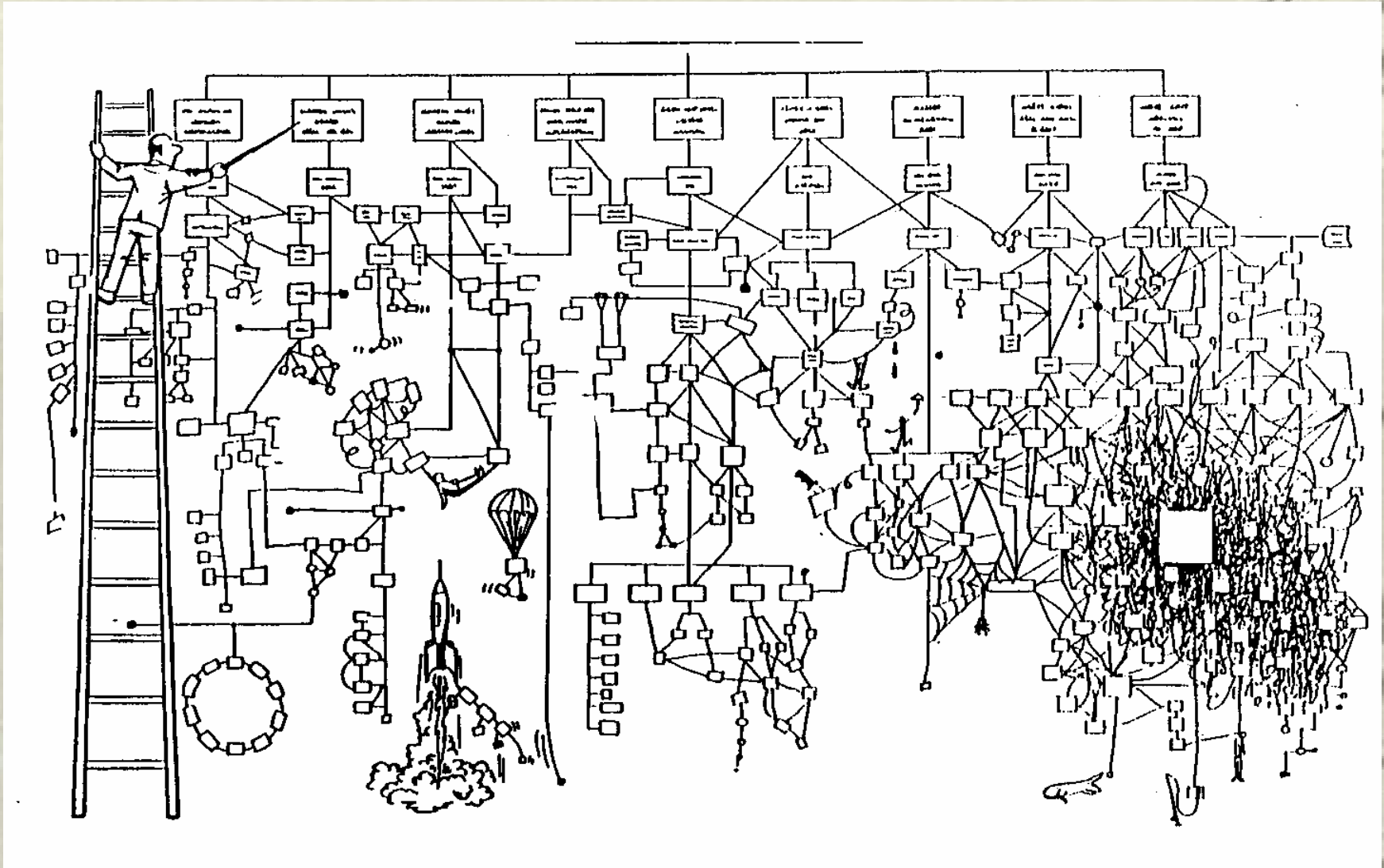
***“Process-oriented” definition
of “incident”***

- ❖ **“A hazardous situation that was unsuccessfully avoided.”**

“Incident” = “Variation”

- ❖ Variation is one of TWO types
- ❖ Treating one as the other *will make things worse*
 - **Special cause:** Unique, “one off”
 - **Common cause:** Inherent in the process – “perfectly designed” to happen

Unique...or waiting to happen?



Sobering explanation of common cause

- ❖ Because of the current “design” of our processes, we are “perfectly designed” to kill 10 patients a year
 - The trouble is: It WILL happen randomly – You can’t predict which 10 patients where events will conspire such that “*everything* in the process that can go wrong does go wrong” simultaneously
 - In any one year, you will observe between 1 and 19

Human tendency: “ALL variation is special!”

- ❖ Sentinel event analysis, “near miss” analysis, root cause analysis (RCA)
 - “But, Davis...we *shouldn’t* have these incidents!”
 - “I know...but are you *perfectly designed* to have them?”

Goal: Improve bundle implementation from 50 to 75%

% Compliance
6/97 44.44 %

41.67

50.00

9/97 50.00

52.78

58.33

12/97 33.33

41.67

50.00

3/98 69.44

69.44

66.67

6/98 66.67

69.44

72.22

9/98 66.67

66.67

63.89

12/98 69.44

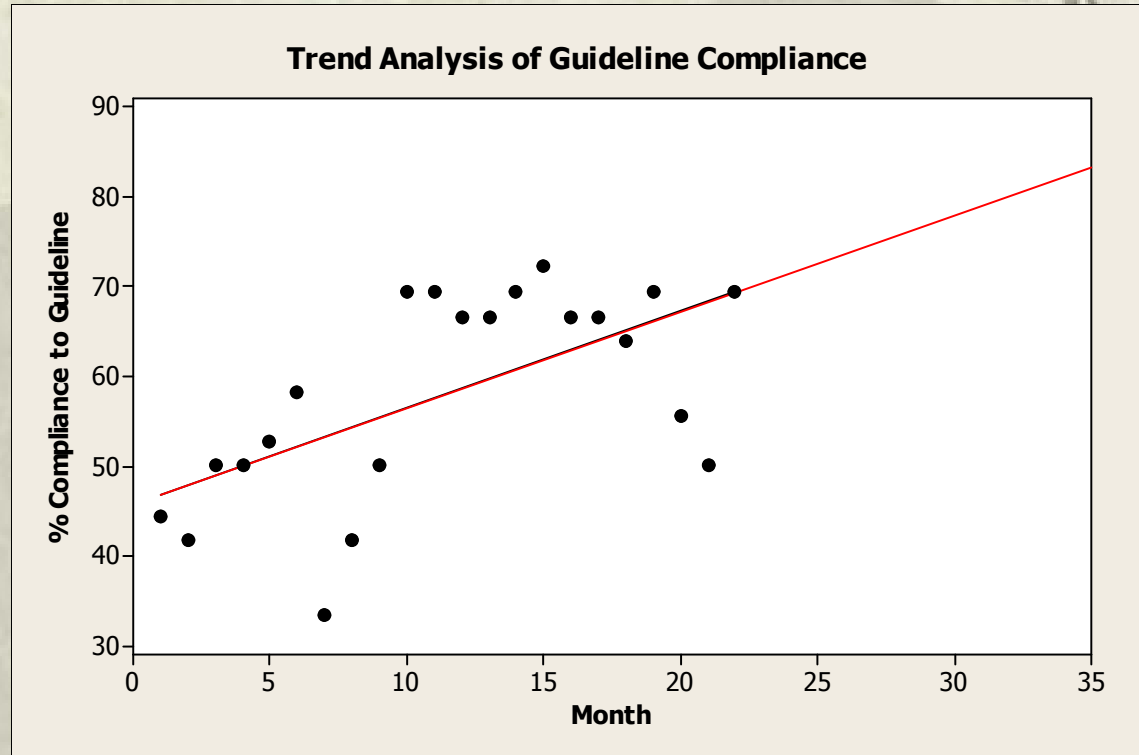
55.56

50.00

3/99 69.44

Average: 58.1%

P-value for
Normality: > 0.1

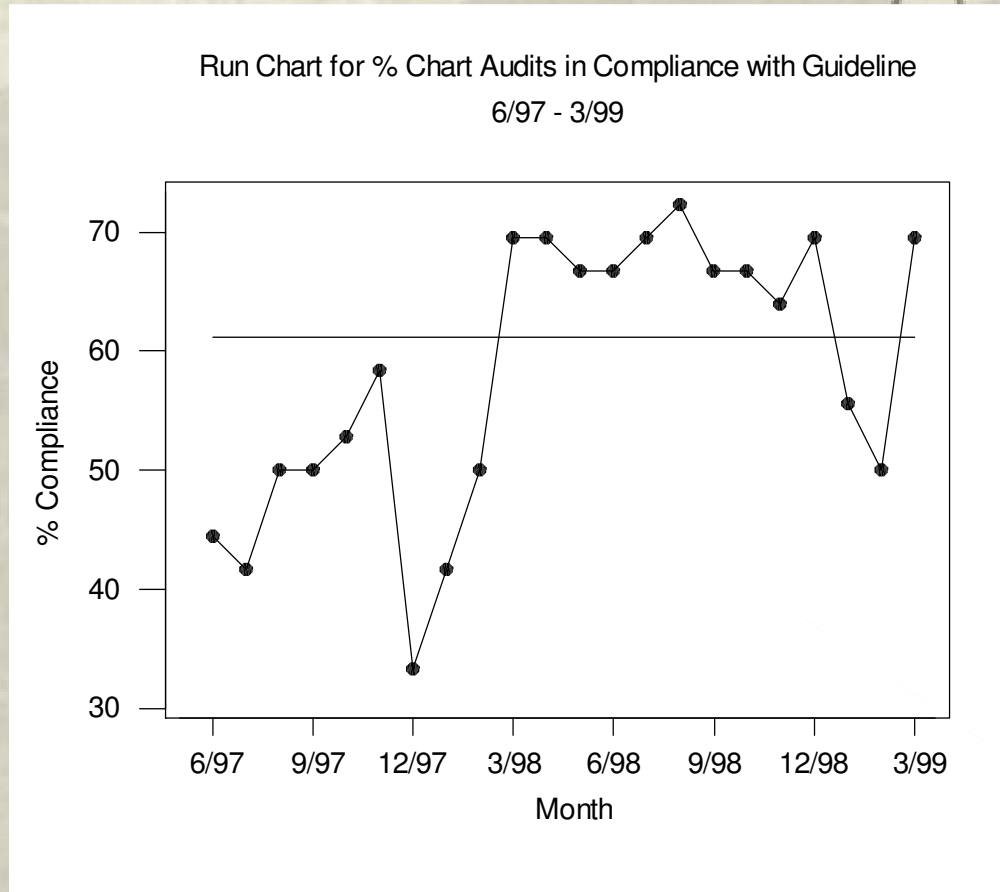


R-squared: 36.5%, p-value: 0.003

Only 3 – 4 more months to go!

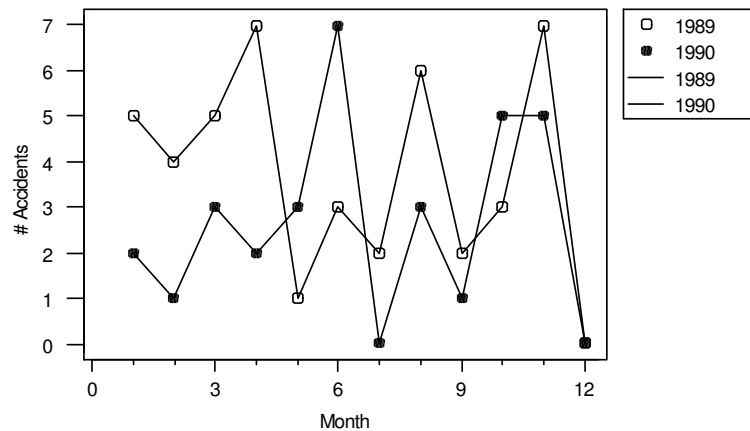
Key transition in thinking...Simple, but not

<u>% Compliance</u>			<u>Sorted</u>
6/97	44.44	%	33.33
	41.67		41.67
	50.00		41.67
9/97	50.00		44.44
	52.78		50.00
	58.33		50.00
12/97	33.33		50.00
	41.67		50.00
	50.00		52.78
3/98	69.44		55.56
	69.44		58.33
	66.67		63.89
6/98	66.67		66.67
	69.44		66.67
	72.22		66.67
9/98	66.67		66.67
	66.67		66.67
	63.89		69.44
12/98	69.44		69.44
	55.56		69.44
	50.00		69.44
3/99	69.44		69.44
			72.22

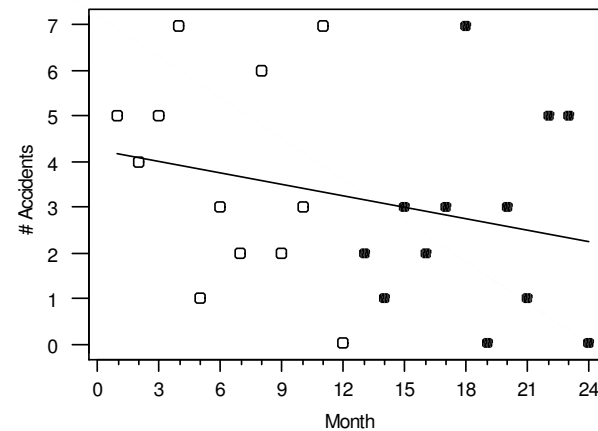


Safety Reward Luncheon

"Year-Over-Year" Plot of Accident Data



"Trend" Analysis for Accident Data
1/89 - 12/90
Not Valid!



("Trend" of 4.173 to 2.243)

**8 months are lower
than previous year**

Reduction is 46.2% !

Every month—Safety review of each incident...

...Common or Special cause strategy?

Goals a la Dilbert

❖ **Boss:**

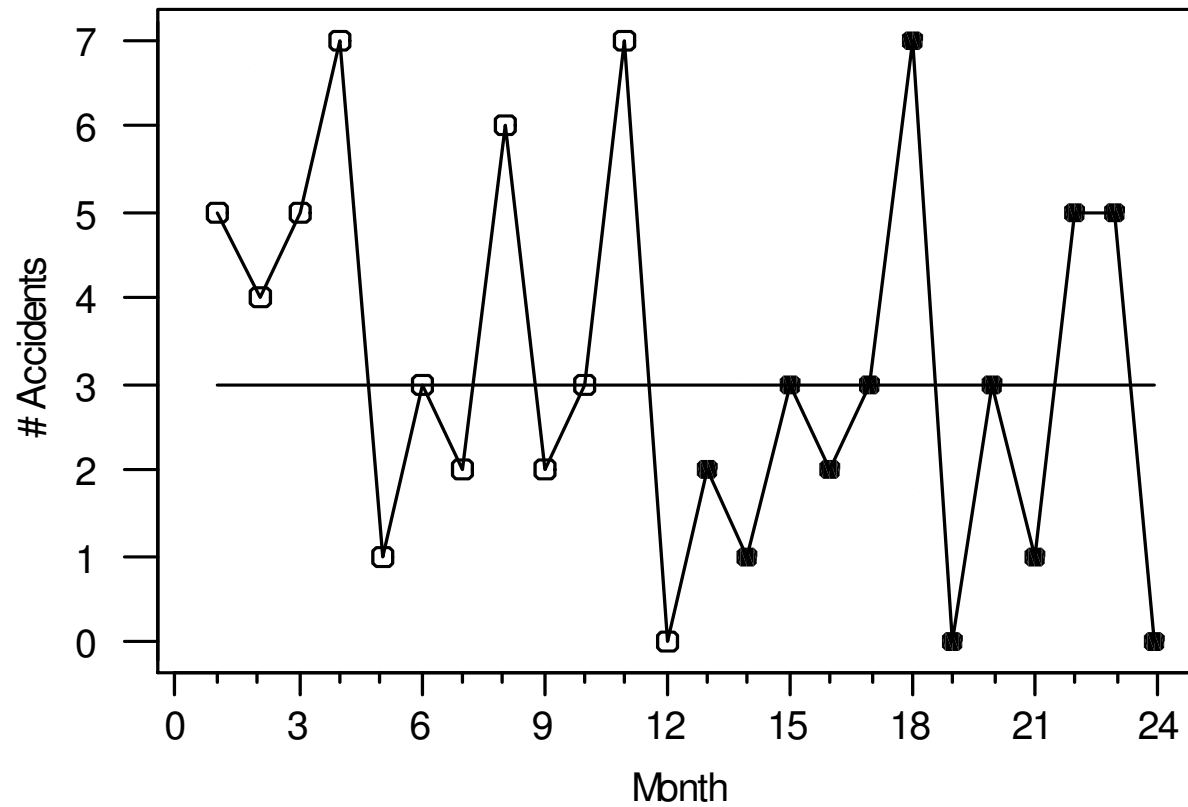
- Our goal this year is ZERO disabling injuries.
- Last year our goal was 25 disabling injuries; however, in retrospect, that was a mistake...
- *We had to injure 9 employees to meet the goal*

*Are we at the lowest inherent level
for which we are perfectly
designed?*

“Plot the dots!”

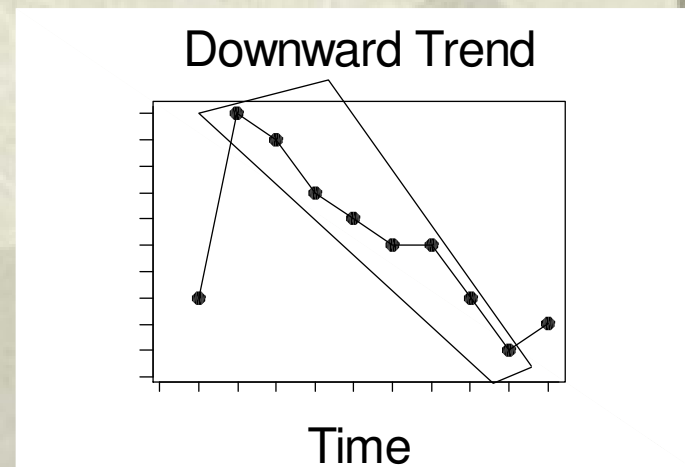
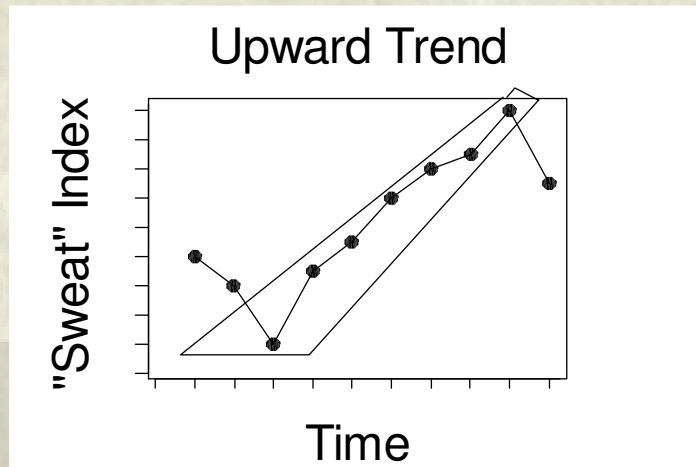
Run Chart for Accident Data

1/89 - 12/90



(Median = 3)

Runs analysis Rule 1: “Statistical” definition of “trend”



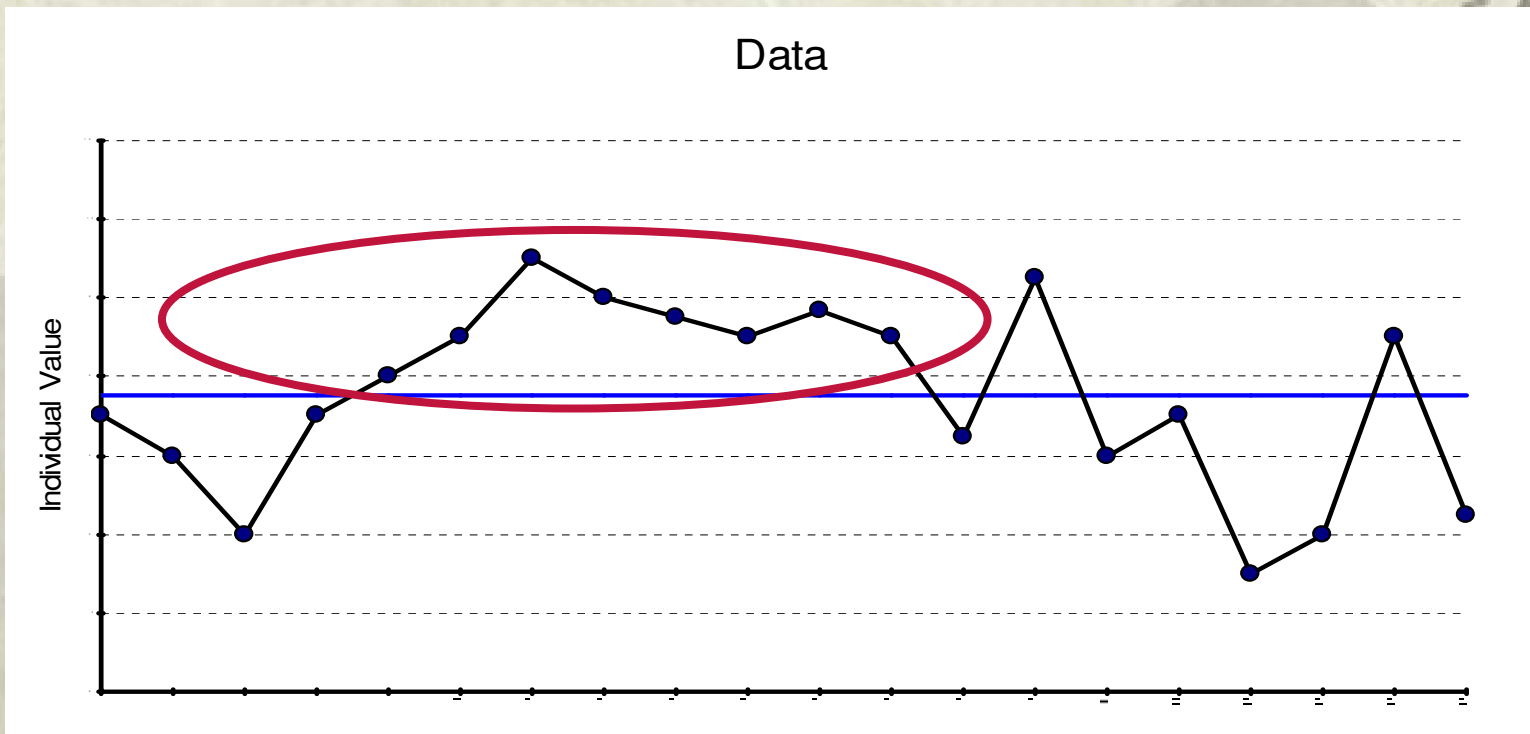
Special Cause – A sequence of SEVEN or more points continuously increasing or continuously decreasing.

Note 1: Omit entirely any points that repeat the preceding value. Such points neither add to the length of the run nor do they break it.

Note 2: If the total number of observations is 20 or less, SIX continuously increasing or decreasing points can be used to declare a trend.

This rule is to be used only when people are making conclusions from a tabulated set of data *without any context of variation* for interpretation.

Rule 2: A consecutive sequence of 8 or more points on one side of the median

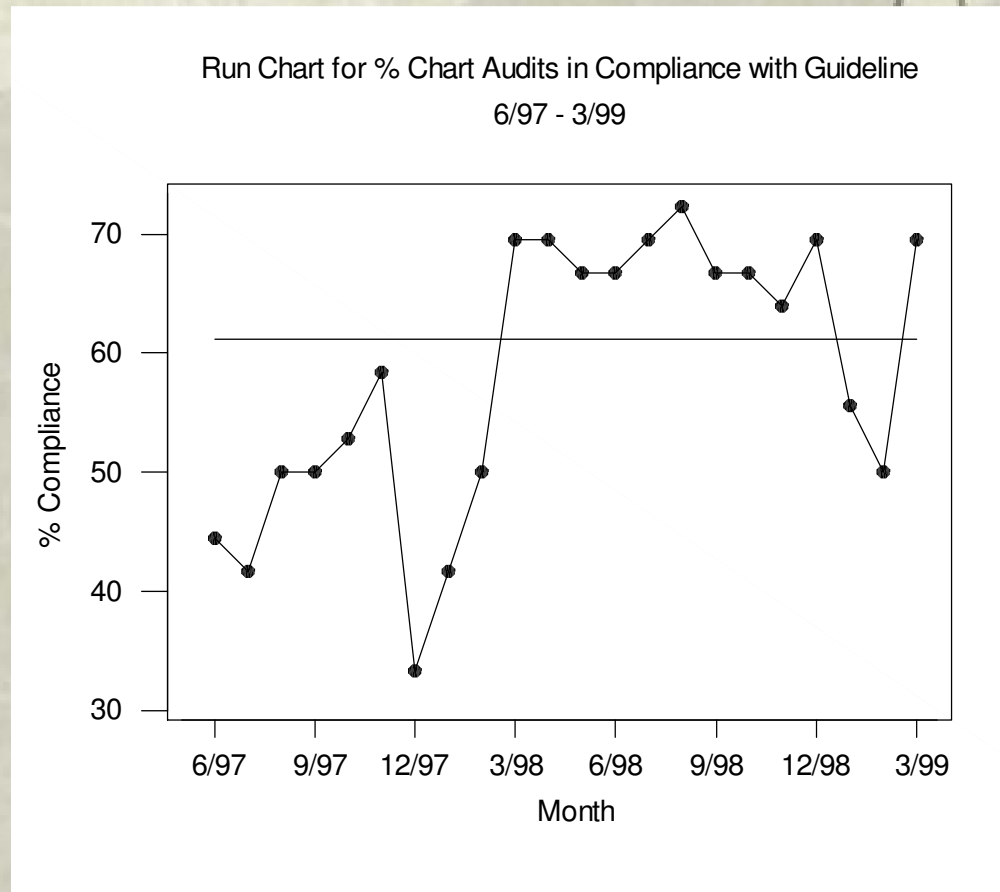


Note: Omit entirely any data points literally on the median—They neither add to nor break the current run.

GOAL: Improve from 50 to 75%

How are they doing?

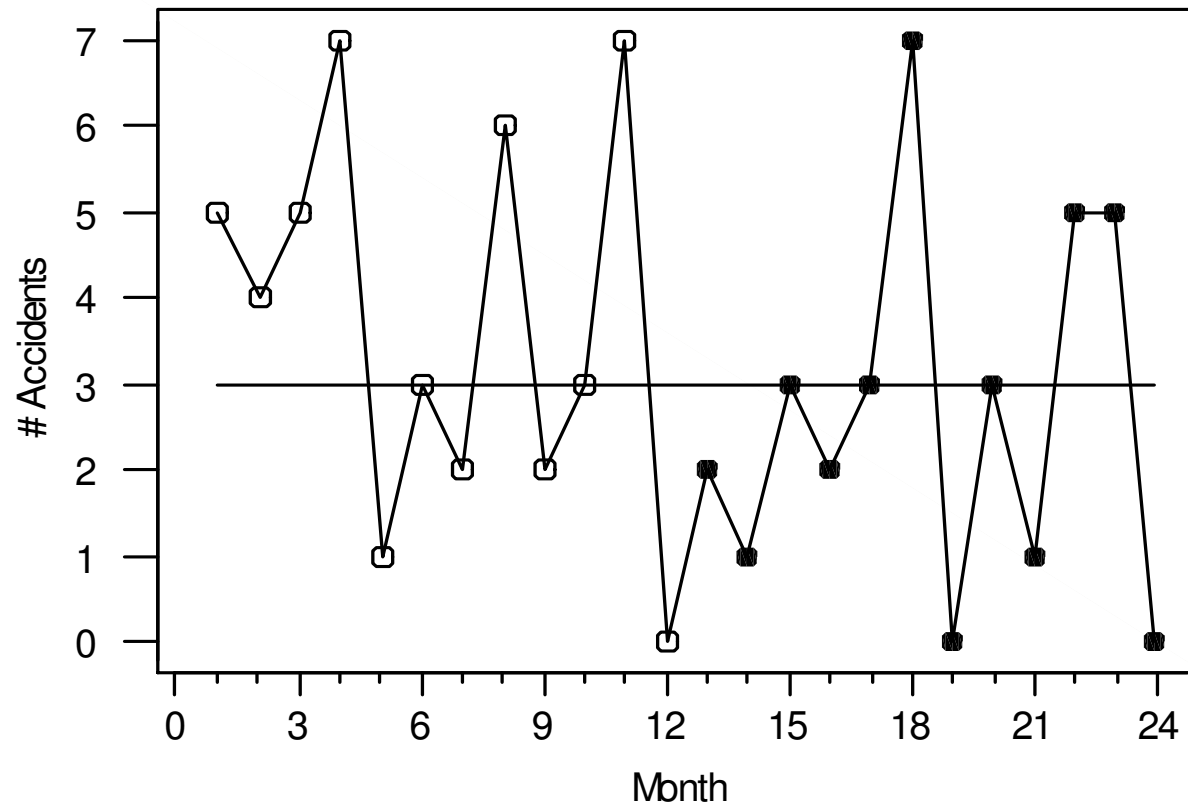
	<u>% Compliance</u>		<u>Sorted</u>
6/97	44.44	%	33.33
	41.67		41.67
	50.00		41.67
9/97	50.00		44.44
	52.78		50.00
	58.33		50.00
12/97	33.33		50.00
	41.67		50.00
	50.00		52.78
3/98	69.44		55.56
	69.44		58.33
	66.67		63.89
6/98	66.67		66.67
	69.44		66.67
	72.22		66.67
9/98	66.67		66.67
	66.67		69.44
	63.89		69.44
12/98	69.44		69.44
	55.56		69.44
	50.00		69.44
3/99	69.44		72.22



Common or Special Cause Variation?

Run Chart for Accident Data

1/89 - 12/90



(Median = 3)

Need “common cause” strategy

- ❖ Statistics on the number of accidents does not improve the number of accidents
- ❖ You cannot treat data points individually or “dissect” an accident individually as THE analysis for ‘root cause’
- ❖ You cannot compare two points
 - % change, “too big” a change...

Common Cause Strategies

1. Stratification

Where is the 20% of the process causing 80% of the problem?

2. Disaggregation – Process “dissection”

3. Designed experiments

Myth of Common Cause Helplessness

Matrix of Adverse Events

Event Type	Unit						Total
	A	B	C	D	E	F	
1	0	0	1	0	2	1	4
2	1	0	0	0	1	0	2
3	0	16	1	0	2	0	19
4	0	0	0	0	1	0	1
5	2	1	3	1	4	2	13
6	0	0	0	0	3	0	3
<hr/>							
27							
28					(less than 6 each)		
29							
Totals	6	19	7	3	35	7	77

Common Cause Strategies

1. Stratification

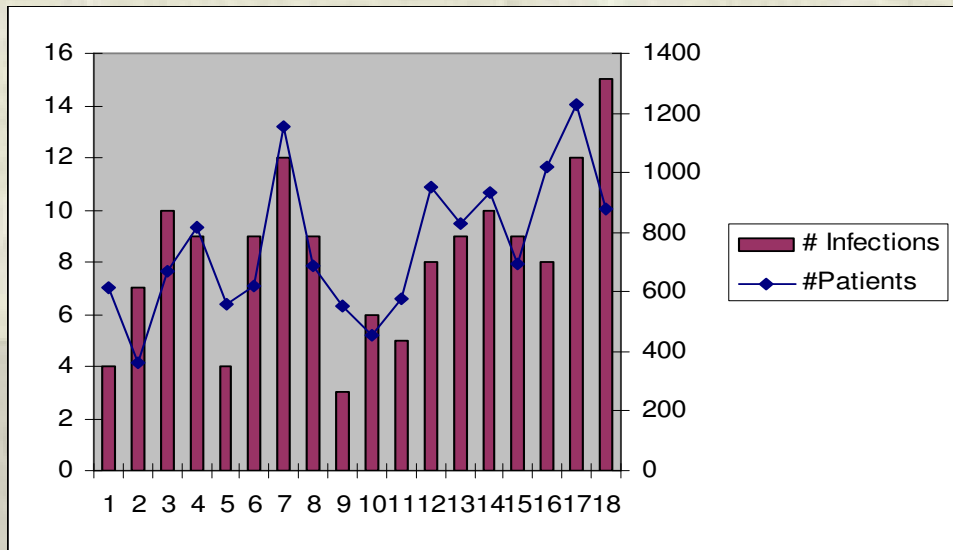
- Dept. B, Dept. E, Type 3, Type 5
- Dept. B problem with Type 3

2. Disaggregation – Process “dissection”

- Dept. E and Type 5

3. Designed experiments

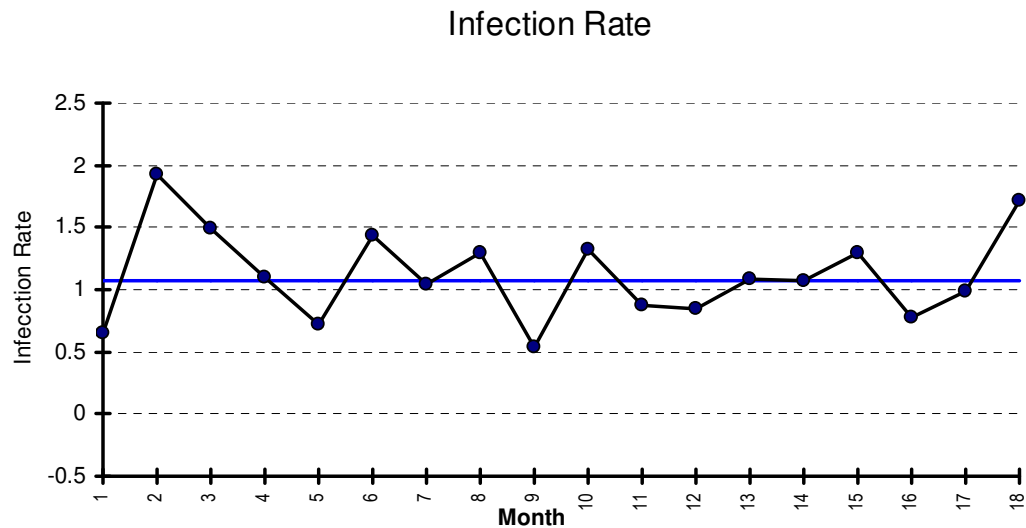
“We made a difference!”—Reduced NICU Infections



They worked SO hard!

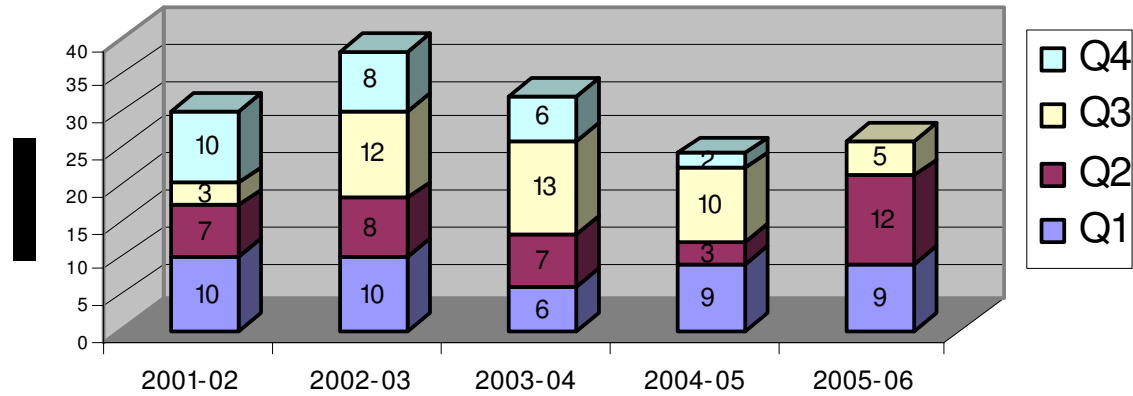
Really?

Matrix the sum of the numerators (149)

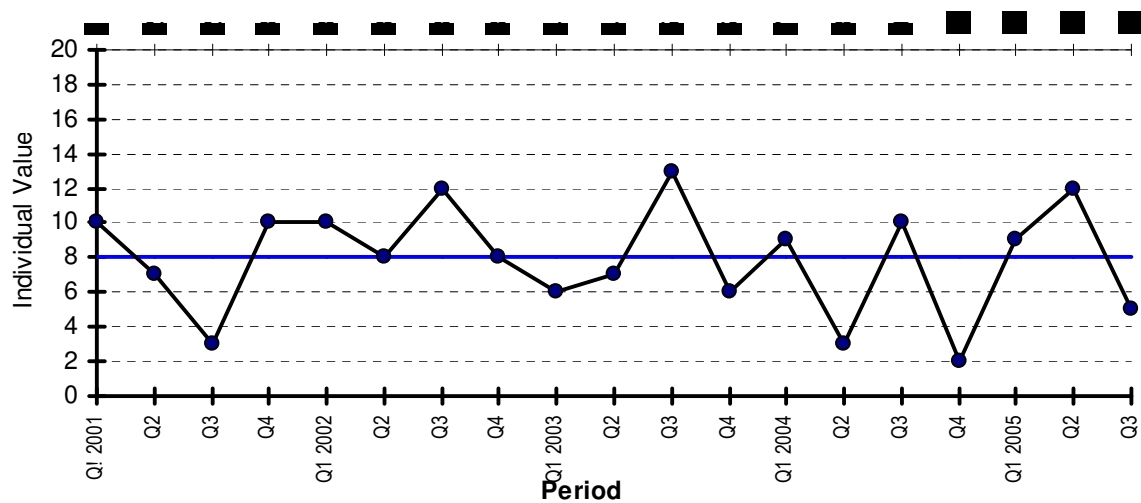


What to do in a boring meeting NOW?

MRSA Bacteraemia 2001-02 to 2005-06



Quarterly MRSA Bacteraemias



**Plot
the
Dots!**

“Assignment” before Part 2

1. Calculate the moving ranges (19 data points produce 18 moving ranges):

Data: 10, 7, 3, 10, 10, 8, 12, 8, 6, 7, 13, 6, 9, 3, 10, 2, 9, 12, 5

Absolute values: (7-10), (3-7), (10-3), (10-10), (8-10)...(5-12)

2. Determine MR_{Med} : Sort them from smallest to largest
Average the 9th & 10th in this SORTED sequence

3. Multiply MR_{Med} by 3.865 (round it)

4. The average of the 19 data point is 7.9, let's call it ~8
Calculate $8 \pm [3.14 \times MR_{Med}]$

“Perfectly designed” vs. Special cause

- ❖ I am talking about “hardwiring” safety
 - Reducing common cause
 - Finding “hidden” special causes that aggregate predictably
- ❖ Pandemic or epidemic is a “new process” entering your current process (special cause)
 - Root cause analysis (special cause strategy) is appropriate
 - “Plotting the dots” will tell you if it worked

It's not the problems that march into your office that are important. The most important problems are the ones *no one is aware of.*



Questions for Group Dialogue

- ❖ How does your organization react to, report, and analyze “incidents?”
- ❖ Have you ever considered “safety” in a process-oriented context?
- ❖ Have you, with the best of intentions, been using “special cause” strategies? Could you “plot the dots” to see whether you have been successful?
- ❖ Does this material suggest situations in your organizations that might respond better to “common cause” strategies?